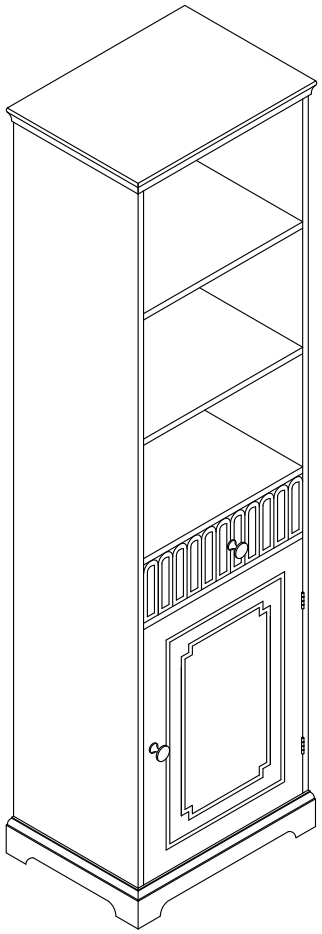
# HOME
## DECORATORS
## C O L L E C T I O N

HDC# 17594 MFG# TW-19151WO / TW-19151DW
MANOR LINEN STORAGE CABINET 69"Hx19"Wx14"D

## ASSEMBLY INSTRUCTIONS

Note: 1. Before assembly, please be sure to work on a soft, flat surface to avoid any damage to the finish.
2. You need at least 2 people to finish the assembly of this product.

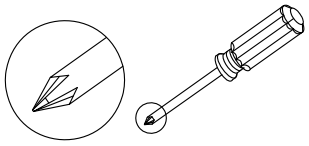
Made In China



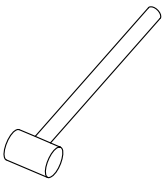
# BEFORE ASSEMBLY

**IMPORTANT NOTE:** READ CAREFULLY BEFORE ASSEMBLY TO PREVENT DAMAGE TO PARTS. FOLLOWING INSTRUCTIONS LISTED BELOW IN THE PROPER SEQUENCE AS NUMBERED TO ASSURE FAST, EASY AND CORRECT ASSEMBLY.

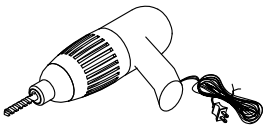
## ASSEMBLY TOOLS REQUIRED



"+"Screw driver



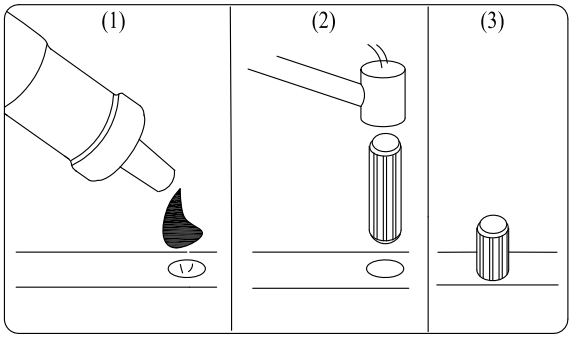
Rubber Mallet



Electric drill

## *WOODEN DOWEL INSTALLATION PROCEDURE*

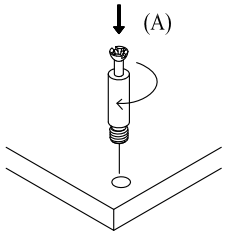
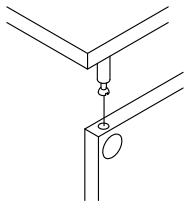
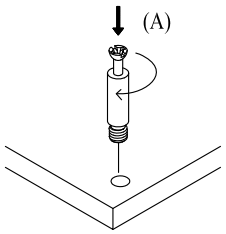
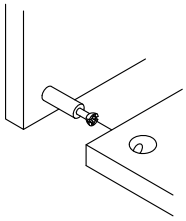
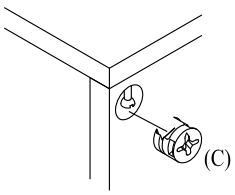
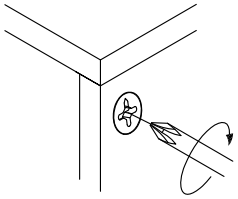
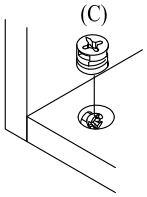
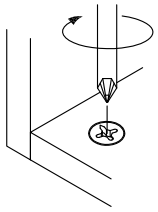
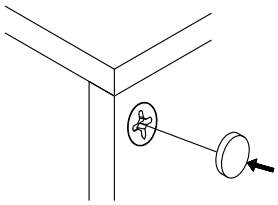
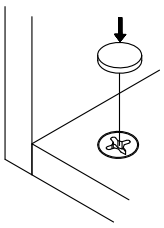
(1) FILL HOLE 1/4 FULL OF GLUE.
(2) GENTLY TAP DOWEL INTO HOLE
WITH RUBBER MALLET OR USE HAND
PRESS IN.
DO NOT USE HAMMER
(3) WIPE AWAY EXCESS GLUE.




## *HIDDEN CONNECTOR ASSEMBLY TECHNIQUES FOR LOCK NUT & LOCK PIN*

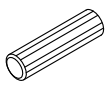
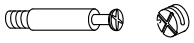
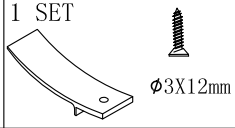
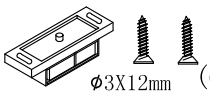
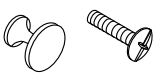
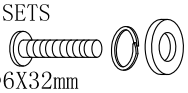
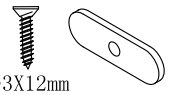
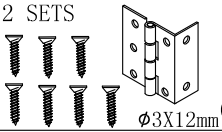
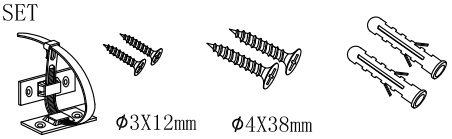
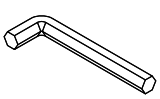
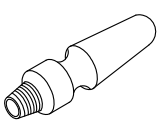
1 SET INCLUDES: (C) CAM-LOCK 1PC. (A) CAM BOLT 1PC.
TOOL NEEDED: ″+″ SCREW DRIVER
STEP 1: SCREW CAM BOLT (A) ONTO PRE-SET PLASTIC NUT ON PANEL. USE A ″+″ SCREW-DRIVER FOR TIGHTENING. ATTENTION: DO NOT OVER TIGHTEN THE CAM BOLT (A).
STEP 2: ATTACH BOTH PANELS, MAKE SURE YOU HAVE INSERTED THE CAM BOLT TO THE VERY DEPTH OF THE HOLE WITH RUBBER MALLET GENTLY, CAUTION: DO NOT USE HAMMER. THEN INSERT CAM-LOCK (C) INTO PRE-DRILLED HOLE ON PANEL, MAKE SURE THE ARROW ON CAM-LOCK (C) SET IN PANEL POINT TOWARD THE HOLE INTO WHICH THE CAM BOLT (A) HAS BEEN INSERTED AND INSERTED THE CAM-LOCK (C) TO THE VERY DEPTH OF THE HOLE.
STEP 3: ROTATE THE CAM-LOCK (C) CLOCKWISE TO SECURE CAM BOLT (A) BY TIGHTENING WITH A ″+″ SCREWDRIVER.

DETAIL STEP PLEASE SEE THE BELOW PICTURE.

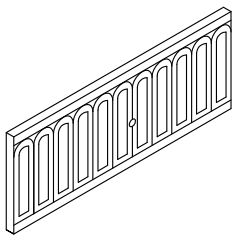
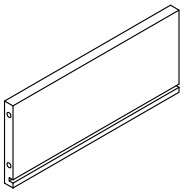
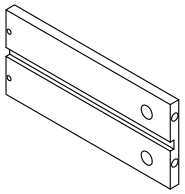
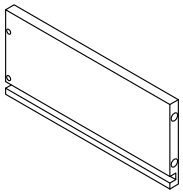
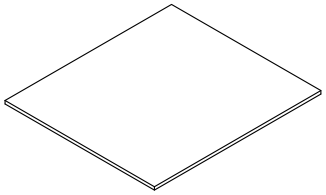
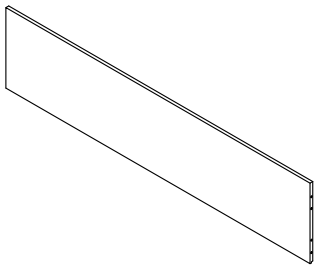
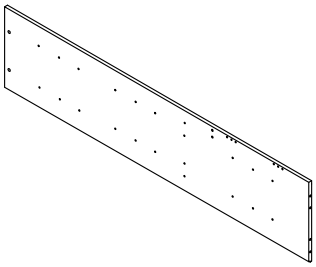
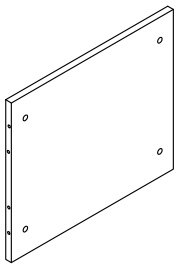
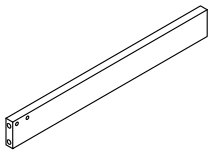
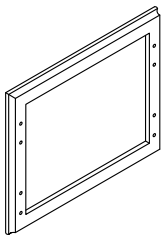
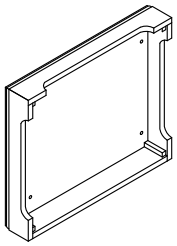
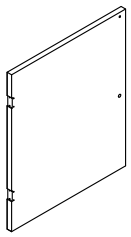
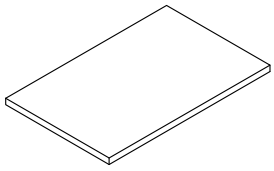
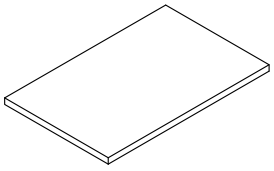
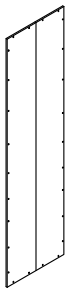
| VERTICAL CONNECTION | | HORIZONTAL CONNECTION | |
|---|---|---|---|
| (1) (A)  | (2)  | (1) (A)  | (2)  |
| (3)  (C) | (4)  | (3) (C)  | (4)  |
| (5)  | | (5)  | |

THANK YOU FOR PURCHASING THIS QUALITY PRODUCT. BE SURE TO CHECK ALL PACKING MATERIAL CAREFULLY FOR SMALL PARTS, WHICH MAY HAVE CAME LOOSE INSIDE THE CARTON DURING SHIPMENT. COUNT ALL PARTS AND MATERIAL HARDWARE, COMPARE WITH PARTS LIST TO BE SURE ALL PARTS ARE PRESENT. IF ANY PARTS ARE MISSING OR DAMAGED, PHONE, FAX OR MAIL TO OUR CUSTOMER SERVICE DEPARTMENT. FOR EFFICIENT AND SPEEDY SERVICE, PLEASE INDICATE THE MODEL NUMBER AND CODE LETTER OF THE PART NEEDED.

# HARDWARE LIST

| | | | | |
|---|---|---|---|---|
| WOOD DOWEL<br>16 PCS<br>  <br>ϕ8X30mm (1) | CAM-BOLT<br>CAM-LOCK<br>12 SETS<br>  <br>(2) | VELVET HOLE COVER<br>4 PCS<br> <br>(3) | FLAT HEAD SCREW<br>4 PCS<br> <br>ϕ4X25mm (4) | FLAT HEAD SCREW<br>DRAWER LIMIT STOPPER<br>1 SET<br>  <br>ϕ3X12mm (5) |
| MAGNET LOCK<br>ROUND HEAD SCREW<br>1 SET<br>  <br>ϕ3X12mm (6) | KNOB<br>BOLT<br>2 SETS<br>  <br>(7) | ROUND HEAD BOLT<br>FLAT WASHER<br>SPRING WASHER<br>4 SETS<br>  <br>ϕ6X32mm (8) | IRON SLICE<br>FLAT HEAD SCREW<br>1 SET<br>  <br>ϕ3X12mm (9) | HINGE<br>FLAT HEAD SCREW<br>2 SETS<br>  <br>ϕ3X12mm (10) |
| SHELF HOLDER<br>FLAT HEAD SCREW<br>8 SETS<br> <br>(11) | SHELF HOLDER<br>4 PCS<br> <br>(12) | ROUND HEAD SCREW<br>24 PCS<br> <br>ϕ3X12mm (13) | TILTING PREVENT HARDWARE<br>1 SET<br>  <br>ϕ3X12mm ϕ4X38mm (14) | |
| ALLEN KEY<br>1 PC<br>  <br>(15) | GLUE<br>1 PC<br>  <br>(16) | | | |

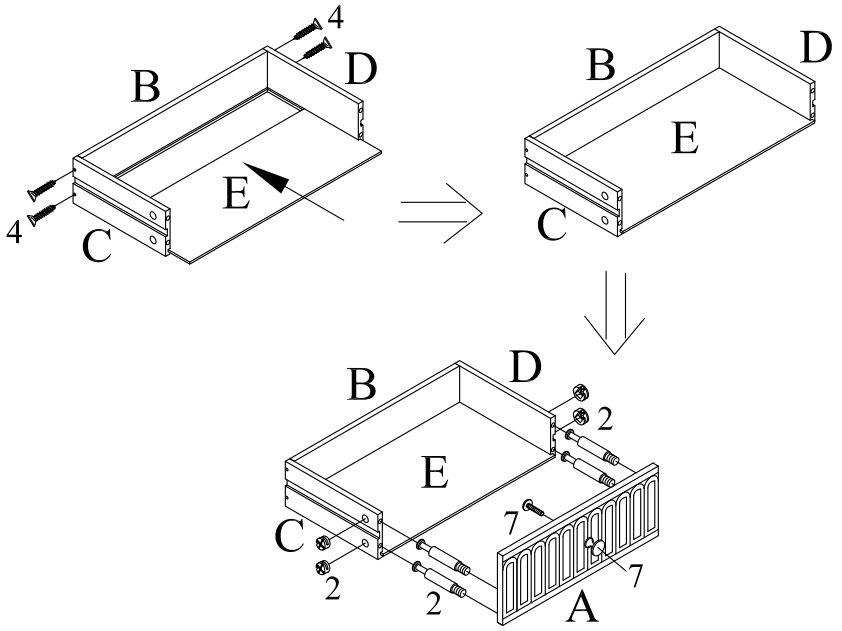
# PARTS LIST

| | | |
|---|---|---|
| DRAWER FRONT PANEL<br>1 PC<br>  <br>A | DRAWER BACK PANEL<br>1 PC<br>  <br>B | DRAWER LEFT SIDE PANEL<br>1 PC<br>  <br>C |
| DRAWER RIGHT SIDE PANEL<br>1 PC<br>  <br>D | DRAWER BOTTOM PANEL<br>1 PC<br>  <br>E | LEFT SIDE PANEL<br>1 PC<br>  <br>F |
| RIGHT SIDE PANEL<br>1 PC<br>  <br>G | SHELF<br>1 PC<br>  <br>H | ACROSS BAR<br>1 PC<br>  <br>I |
| TOP PANEL<br>1 PC<br>  <br>J | BOTTOM PANEL<br>1 PC<br>  <br>K | DOOR<br>1 PC<br>  <br>L |
| SHELF<br>2 PCS<br>  <br>M | SHELF<br>1 PC<br>  <br>N | BACK PANEL<br>1 PC<br>  <br>O |
| | | |

NOTE: THE SURFACE WITH THE STICKER IS THE BACK SIDE.

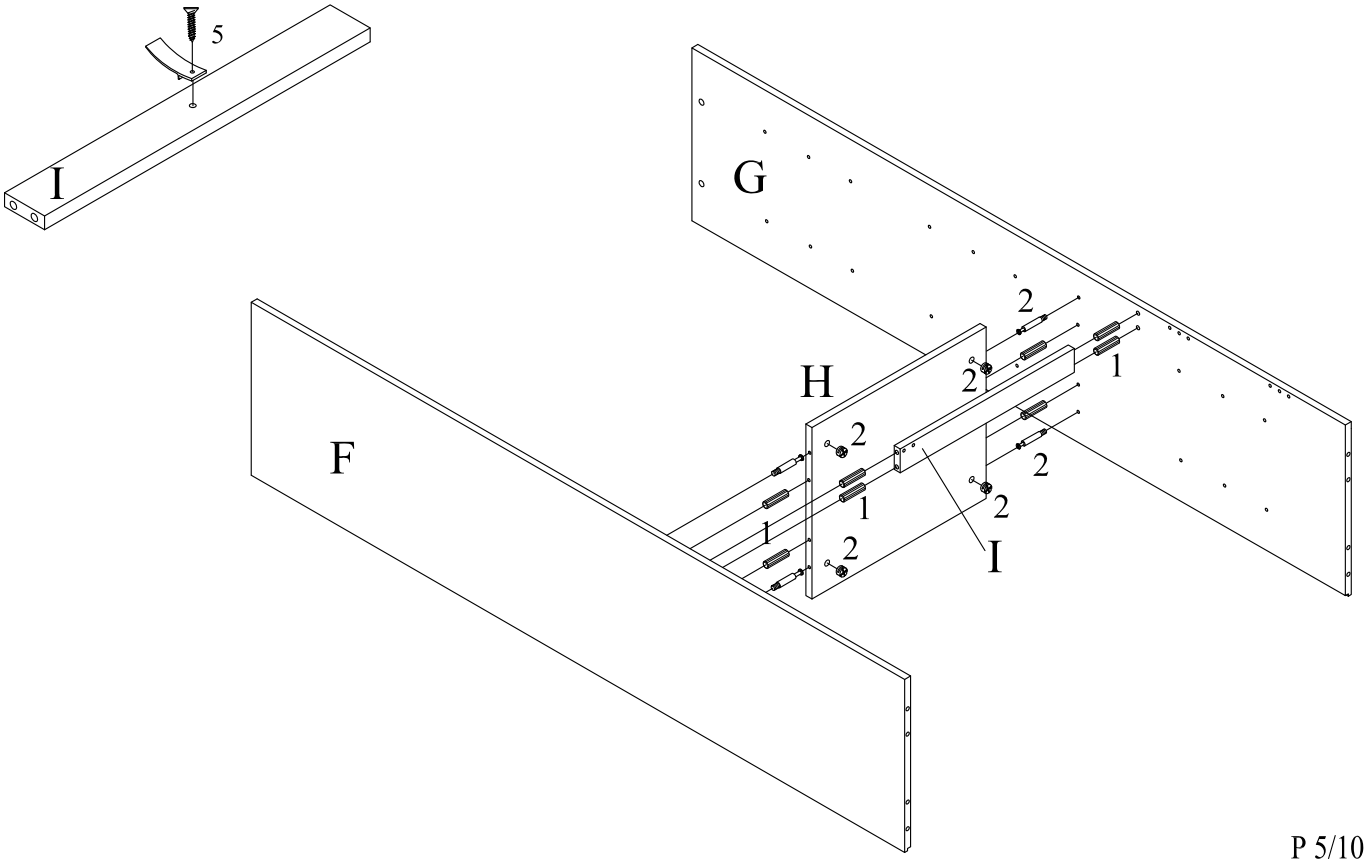
STEP 1: ASSEMBLE DRAWER

- USE SCREW (4) TO ATTACH DRAWER SIDE PANEL (C & D) AND BACK PANEL (B) TOGETHER.
- INSERT DRAWER BOTTOM PANEL (E) INTO THE SLOTS OF SIDE PANEL (C & D).
- USE CAM-BOLT & CAM-LOCK (2) TO ASSEMBLE DRAWER FRONT PANEL (A) AND DRAWER SIDE PANEL (C & D) TOGETHER.
- USE ROUND BOLT (7) TO ATTACH KNOB (7) ONTO DRAWER FRONT PANEL (A).



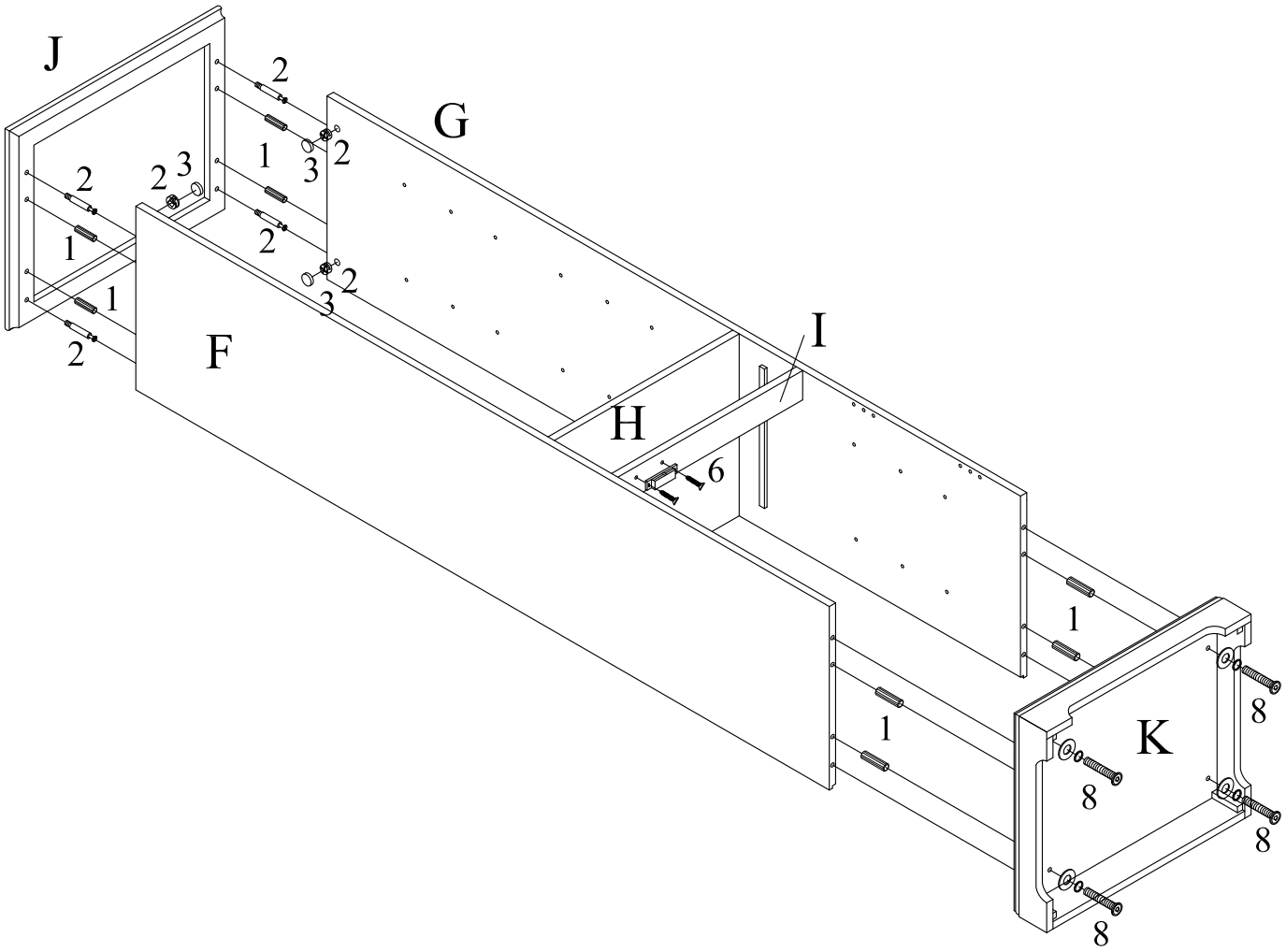

STEP 2: ASSEMBLE SIDE PANEL (F & G), SHELF (H) AND ACROSS BAR (I)

- FILL RELEVANT HOLES 1/4 FULL OF GLUE, INSERT WOOD DOWEL (1) INTO THESE HOLES. (DETAILS SEE WOODEN DOWEL INSTALLATION PROCEDURE ON PAGE 2).
- USE FLAT HEAD SCREW (5) TO ATTACH DRAWER LIMIT STOPPER (5) ONTO ACROSS BAR (I).
- USE CAM-BOLT & CAM-LOCK (2) AND WOOD DOWEL (1) TO ASSEMBLE SIDE PANEL (F & G), SHELF (H) AND ACROSS BAR (I) TOGETHER.



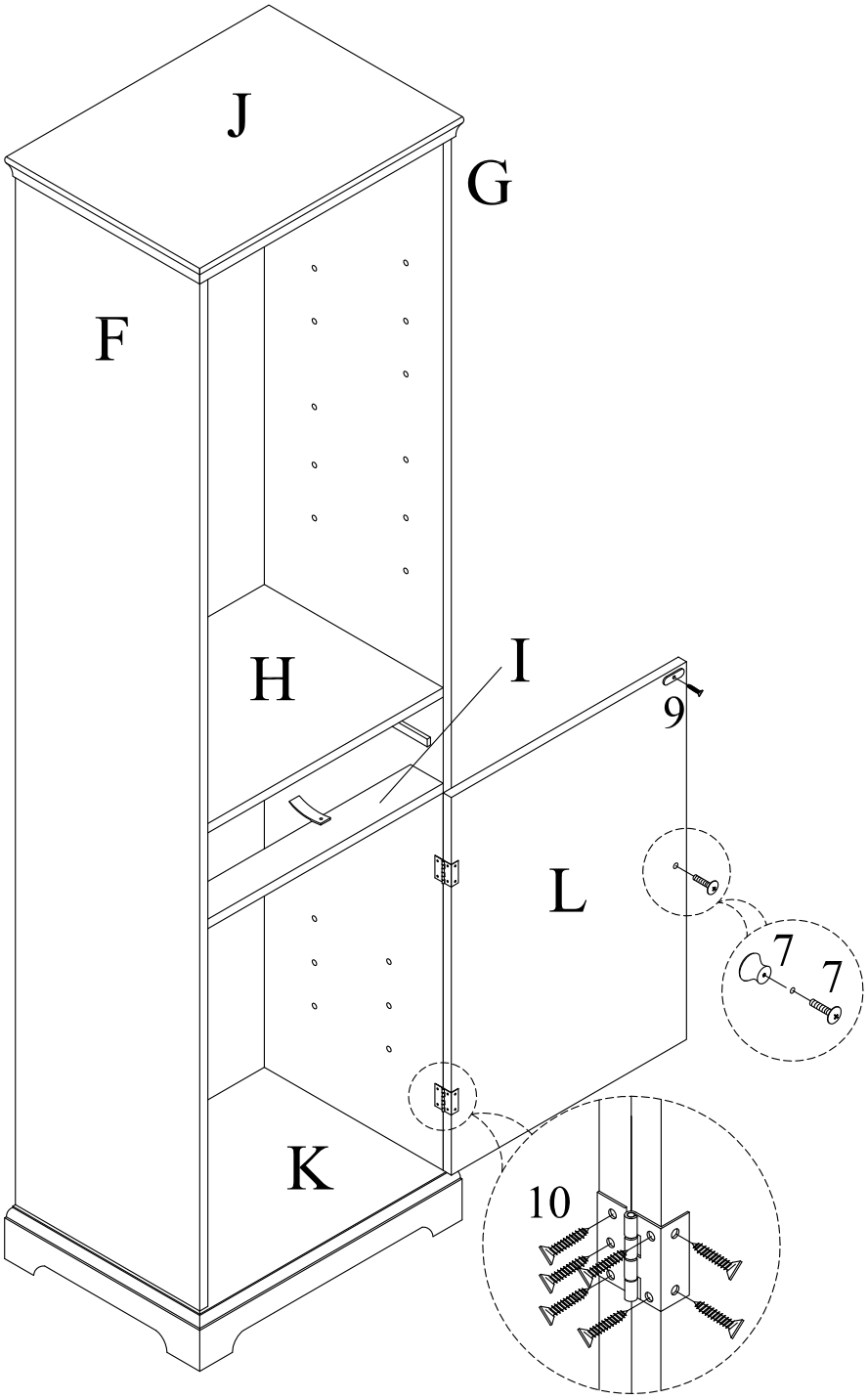
STEP 3: ASSEMBLE BOTTOM PANEL (K) AND TOP PANEL (J)

- FILL RELEVANT HOLES 1/4 FULL OF GLUE, INSERT WOOD DOWEL (1) INTO THESE HOLES. (DETAILS SEE WOODEN DOWEL INSTALLATION PROCEDURE ON PAGE 2).
- USE ROUND HEAD BOLT, FLAT WASHER, SPRING WASHER (8) AND WOOD DOWEL (1) TO ASSEMBLE BOTTOM PANEL (K) AND SIDE PANEL (F & G) TOGETHER.
- USE CAM-BOLT & CAM-LOCK (2) AND WOOD DOWEL (1) TO ASSEMBLE TOP PANEL (J) AND SIDE PANEL (F & G) TOGETHER.
- USE THE VELVET HOLE COVER (3) TO COVER THE CAM-LOCK HOLES.
- USE FLAT HEAD SCREW (6) TO ATTACH MAGNET LOCK (6) ONTO ACROSS BAR (I).



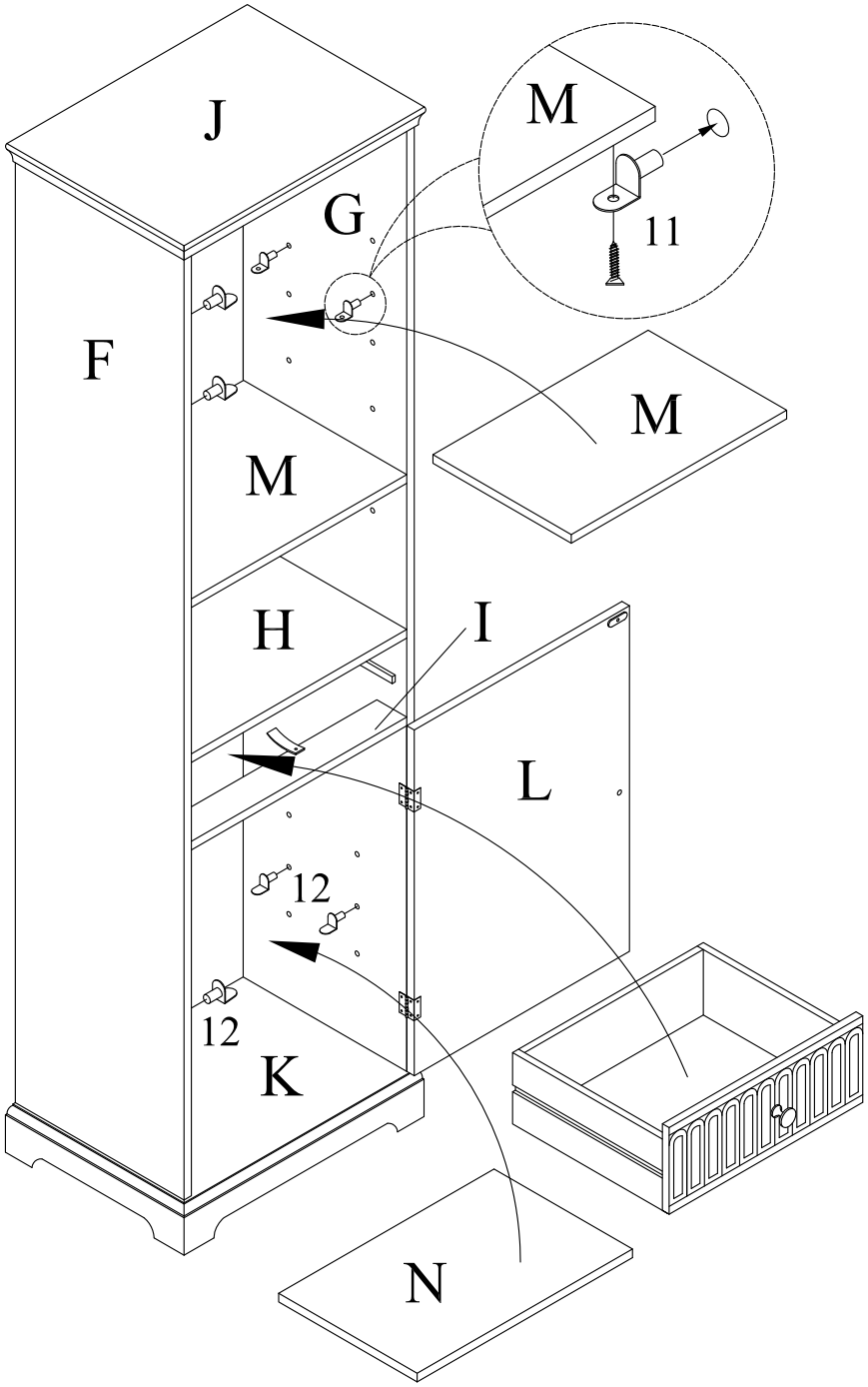
STEP 4: ASSEMBLE DOOR (L)

- USE FLAT HEAD SCREW (10) AND HINGE (10) TO ASSEMBLE DOOR (L) ONTO SIDE PANEL (G).
- USE ROUND HEAD BOLT (7) TO ATTACH KNOB (7) ONTO DOOR (L).
- USE FLAT HEAD SCREW (9) TO ATTACH IRON SLICE (9) ONTO DOOR (L).



STEP 5: ASSEMBLE SHELF (M & N) AND PLACE DRAWER

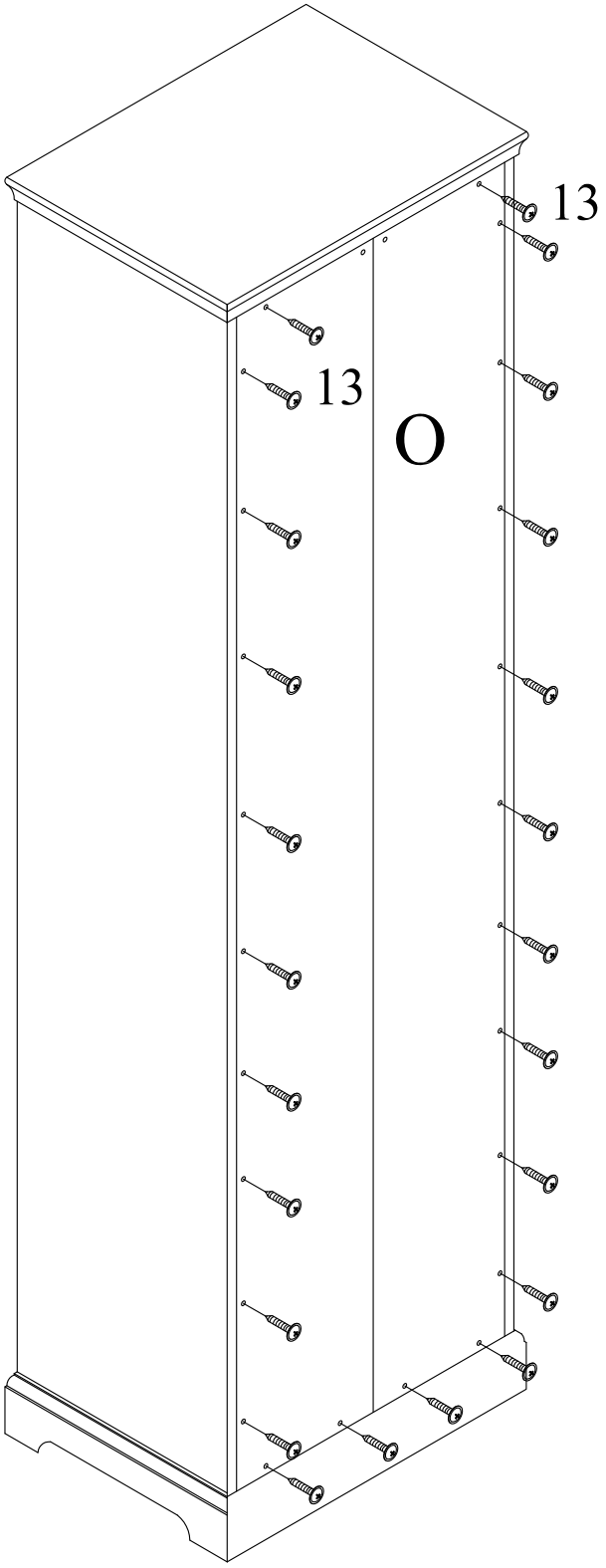
- INSERT SHELF HOLDERS (11) INTO THE HORIZONTAL HOLES INSIDE OF SIDE PANEL (F & G) AND PLACE SHELF (M) ON THEM, THEN USE FLAT HEAD SCREW (11) TO FIX SHELF (M) AND SHELF HOLDER (11).
- INSERT SHELF HOLDERS (12) INTO THE HORIZONTAL HOLES INSIDE OF SIDE PANEL (F & G), THEN PUT SHELF (N) ON THEM AS SHOWN.
- INSERT THE PRE-ASSEMBLED DRAWERS INTO THE PRODUCT BODY PROPERLY AS SHOWN.



STEP 6: ASSEMBLE BACK PANEL (O)

• USE ROUND HEAD SCREW (13) TO ATTACH BACK PANEL (O) ON THE BACK OF PRE-ASSEMBLED UNIT.

NOTE: BEFORE YOU ASSEMBLE THE BACK PANEL, PLEASE MAKE SURE THE 2 SIDE PANELS AND DOORS HAVE AN EVEN GAP BETWEEN THEM. IF UNEVEN, SHIFT THE SIDE PANELS AND ADJUST DOORS UNTIL EVENLY SPACED, THEN ATTACH BACK PANEL.



STEP 7: ASSEMBLE TILTING PREVENT DEVICE (14)

- USE ELECTRIC DRILL TO DRILL 2 SMALL HOLES ON THE DESIRED LOCATION OF WALL, INSERT 2 GECKOS INTO THE 2 HOLES BY RUBBER MALLET, USE TWO LONG SCREWS TO ATTACH ONE PLASTIC SLICE ONTO WALL. THEN USE TWO SHORT SCREWS TO ATTACH ANOTHER PLASTIC SLICE ON THE BACK OF PRE-ASSEMBLED PRODUCT.
- USE THE PLASTIC ROPE TO LINK THE PRODUCT AND WALL TOGETHER.

WARNING: THE TILTING PREVENT HARDWARE MUST BE USED AS A PART OF ASSEMBLY, OTHERWISE, TILTING DANGER MAY BE CAUSED.